



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-105
Job Sheet 177473



Part No: D2012-105

Job Qty: 5 ea

DAG
21
3-80

Part Name: Arm (31.06)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP Rev: 02.04.03 Added Inspect level 3 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Small Fab-4		MU
100	Brake NC	5 pcs	5/31/18	5/31/18	0.00	1.42	Brake NC 2		MU
110	Small Fab	5 pcs	5/31/18	5/31/18	0.00	0.92	Small Fab-1		MU
120	QC	5 pcs	5/31/18	5/31/18	0.00	0.00	QC5		38
130	Powdercoat	5 pcs	5/31/18	5/31/18	0.00	0.18	Powdercoat4		38
140	QC	5 pcs	5/31/18	5/31/18	0.00	0.00	QC3		38
150	Packaging	5 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		JUN 1 9 2018
160	QC21-SA	5 Ea	5/31/18	5/31/18	0.00	0.00	QC21		18 06 14

Part Op 100 - Punch to length as per Dwg D2012-105 & template D2012-105T1 and DT8116 Use DT10255 TO CHECK PART
Descriptions: 110 - 1-Deburr

120 - Use DT10255 TO CHECK PART

130 - START TIME: 10:20 OVEN TEMPERATURE: 320° FINISH TIME: 10:52

M B 8700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	13.1270 ft (2.6254 ea)	90-Start up Operation	30 79581

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	13	90	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	31.190Inches ± 0.030	31.220 31.160		
2	Arm	31.060Inches ± 0.030	31.090 31.030		
3	Arm	0.257Inches + 0.006 - 0.001	0.263 0.256		

Plex 5/14/18 9:58 AM Dart.Gagnon.Michelle



Container No: S081119



Part: D2012-105

Job No: 177473

Serial No/Batch: S081119

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/14/18

INSPECTION SHEET

DAS

38

3.90

IN 1